



Product Specification

Ningbo East Electronics Limited

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Product Name:	External-Driven Piezo Transducer
Part Number:	TFM-51FAA
Version:	1.04
Date:	2024-6-14
Note:	

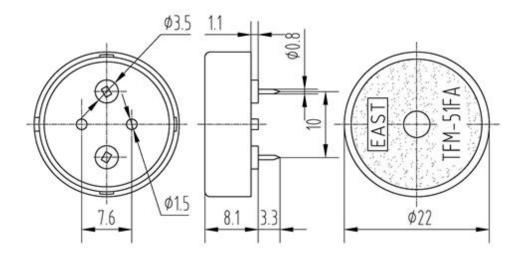
East is an ISO 9001, IATF16949 and ISO 14001Certified Company

Revision History

Rev.	Description	Author/Date	Checked By	Approver
1.04	Revise the packing information	吕文斌 2024-6-14	汤礼东	王建成
1.03	Quality management system revised	汤礼东 2019-8-20	吕文斌	王建成
1.02	Packing quantity to 2800 pcs	汤礼东 2016-8-10	俞凯	王建成

1. Part Number TFM-51FAA

2. Dimension Drawing (Unit: mm)



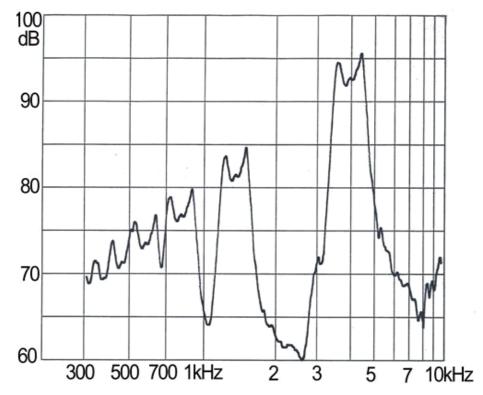
3.Specification

No.	Item	Specification
3-1	Min. Sound Pressure Level	75dB/4.0kHz/3Vp-p square wave /10cm
3-2	Allowed Input Voltage	30Vр-р
3-3	Capacitance	24±30%nF(At 1000Hz)
3-4	Max. Consumption	2mA/4.0kHz/3Vp-p square wave
3-5	Resonant Frequency	4.0 ± 0.5 kHz
3-6	Operating Temperature	-40~+85°C
3-7	Case Material /Color	PA66/Black
3-8	Weight	2.5g
3-9	Pin Strength	More than 10N

NOTES:

Test should be made under the conditions of room temperature $(20\pm10^{\circ}C)$, normal humidity $(60\pm20\%)$ and normal atmospheric pressure. In this case, however, that the judgment is questionable, the test conditions are to be changed to room temperature $20\pm2^{\circ}C$, relative humidity $60\sim70\%$ and normal atmospheric pressure

4. Typical Frequency Response Curve



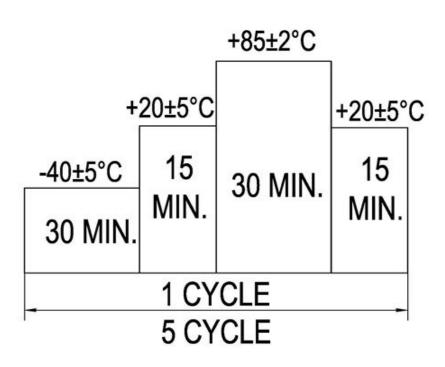
Note: Input Voltage 3Vp-p square wave Distance 10 cm

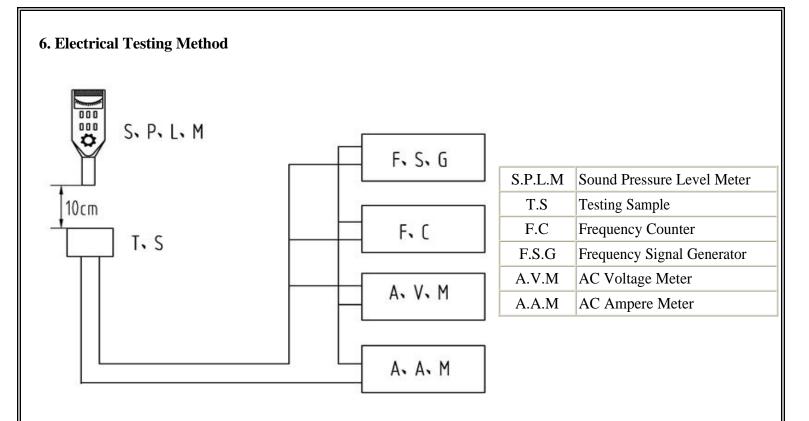
5. Reliability Test

No.	Item	Method of Test	Tolerance after Testing		
5-1	Operating Temperature	-40~+85°C	Sound pressure level initial value ±10dB Max. consumption value ±20% Capacitance value ±20%		
5-2	Storage in high temperature	Storage in +85°C test box 96 hours then exposed to the room temperature for 2 hours			
5-3	Storage in low temperature	Storage in -40°C test box 96 hours then exposed to the room temperature for 2 hours			
5-4	Life test in the room temperature	Operate the product continuously 5 seconds on 5 seconds off 300 hours at rated voltage			
5-5	Temperature / humidity cycle test	Storage in +40°C, $93\pm3\%$ RH test box 96 hours then exposed to the room temperature for 2 hours			
5-6	Temperature (high and low) cycle test	Conduct the test for 5 cycles without applying power then expose to the room temperature for 2 hours.(See Figure 5-6)			
5-7	Vibration test	Conduct the test for the directions of X Y and Z for 0.5 hour each (total 1.5 hours). To-and Fri sweep time(from 10 to 55Hz and then 55 to 10) under single amplitude of 0.75mm is 3 minute, then expose to the room temperature for 2 hours			
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5-8	Drop test	Drop a product naturally from the height of 700mm onto the surface of 100mm thick wooden board. Two directions: upper and side of the product are to be applied for this drop test once respectively	
5-9	Soldering heat resistance test	Dip the connecting pins in soldering at 260 ± 5 °C for 10 ± 1 seconds	
5-10	Test of soldering	Dip the connecting pins in soldering at 230±5°C for 3±0.5 seconds	Solder shall be attached around over 95% of the dipped portion
NOTE: The pins are allowed to deform after drop test.			

Figure 5-6





7. Packing Information

Packing: 2800 pcs per export carton Carton Size: 47× 30.5× 29 cm G. Weight: 9.9 kgs N. Weight: 7.0 kgs